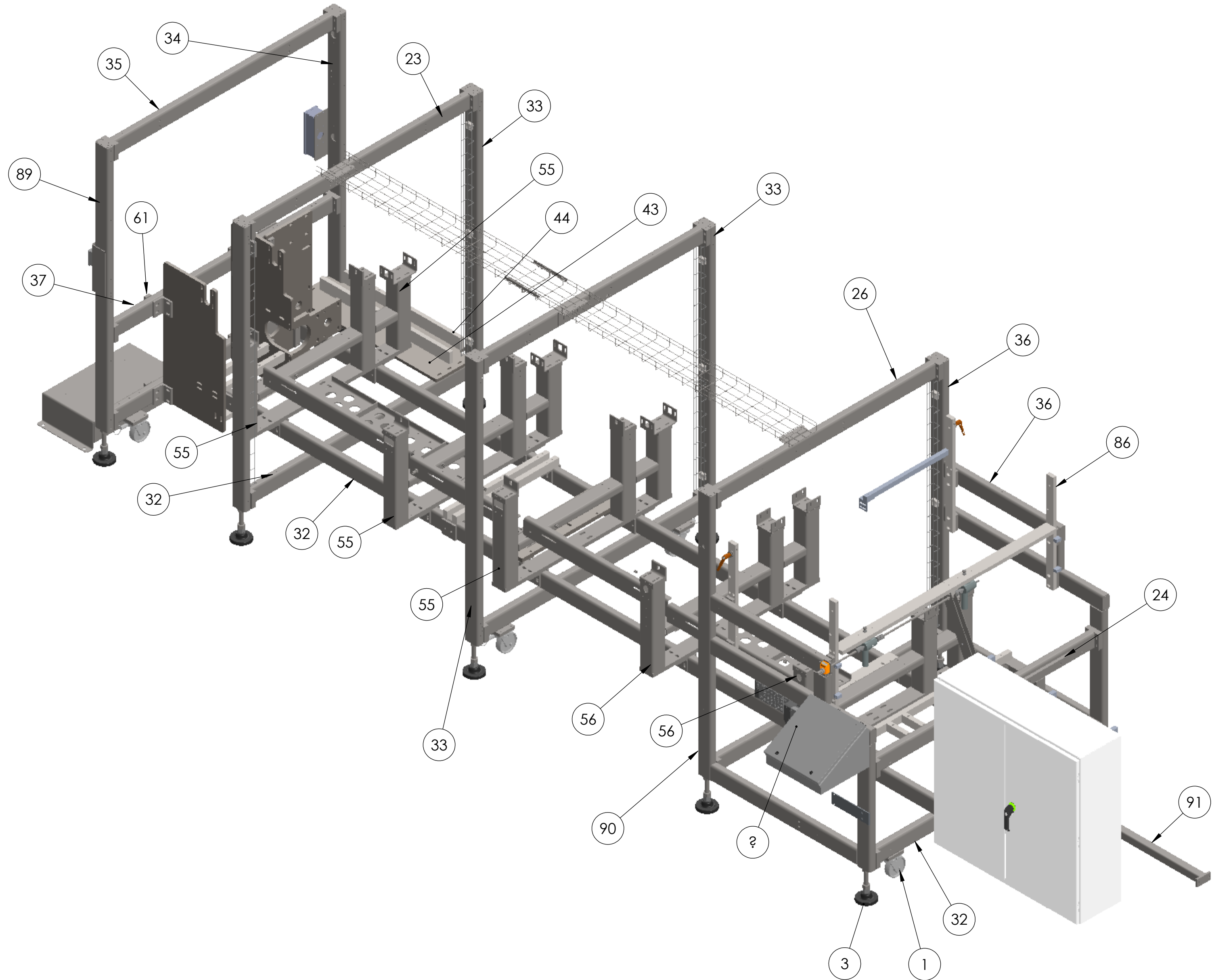


ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	6	30305T393	SWIVEL CASTER WITH LOCK, 5" WHEEL DIAMETER, 6 1/2" OVERALL HEIGHT
2	2	60655K732	ADJUSTABLE HANDLE, 1/2"-13 X 1-1/4" STUD
3	10	60985K69	LEVELING MOUNT, 5" DIA.
4	1	6338K417	FLANGED SLEEVE BEARING, 1/2" BORE, 5/8" OD, 3/8" LG
5	7	90642A361	T-SLOT NUT, 5/16-18, SS
6	2	91847A520	1/2"-13 HEX THIN NUT
7	4	92196A537	1/4"-20 X 1/2" LG SHCS
8	1	92383A749	SLOTTED SPRING PIN
9	1	92510A807	SPACER, 1" LG, FOR 5/16" SCREW, 3/4" OD
10	3	CLX-8-8-SS	SINGLE PIECE RIGID SHAFT COUPLING, 1/2" BORE
11	20	94804A038	HEX NUT, 1"-8
12	1	OP7-A-10-DX-F3_4-R-D1_2	POSITION INDICATOR, ORANGE, WITH 3/4" TO 1/2"" REDUCER
13	1	V1-G-BK10M-PVC-U	M12 CABLE, STRAIGHT, 10M LG, 4-PIN
14	2	WJ513S-004_50-STDX-STDX-X	1 TON SCREW JACK, INVERTED, THREADED END, 4-1/2" RISE
15	1	WTB9-3P3461	PHOTOELECTRIC PROXIMITY SWITCH, 4 PIN, M12
16	1	MD-01-6249-00	ATTACHMENT BLOCK
17	1	MD-01-6250-00	ATTACHMENT BLOCK A
18	3	MD-01-6254-00	CABLE TRAY BRACKET A
19	3	MD-01-6255-00	CABLE TRAY CLAMP PLATE
20	12	MD-01-6256-00	CABLE TRAY MOUNT BLOCK
21	1	MD-01-6258-00	ERECTOR ADJ SCREW SHAFT
22	1	MD-01-6264-00	ERECTOR SCREW SHAFT
23	1	MD-01-6267-00	FRAME CROSSBAR A
24	1	MD-01-6268-00	FRAME CROSSBAR B
25	1	MD-01-6270-00	FRAME CROSSBAR D
26	1	MD-01-6271-00	FRAME CROSSBAR E
27	4	MD-01-6283-00	GUARD MOUNT BLOCK
28	1	MD-01-6313-00	SHAFT SLEEVE - 1/2
29	1	MD-01-6327-00	CABLE TRAY - TOP
30	4	MD-01-6328-00	CABLE TRAY - SIDE
31	1	MD-01-6361-00	ROTARY SUPPORT BAR
32	1	MD-01-6564-00 REV A	MAIN FRAME
33	4	MD-01-6565-00	FRAME UPRIGHT A
34	1	MD-01-6568-00 REV A	FRAME UPRIGHT C2
35	1	MD-01-6569-00 REV A	FRAME CROSSBAR F1
36	1	MD-01-6570-00 REV B	FRAME UPRIGHT D
37	1	MD-01-6571-00 REV A	FRAME CROSSBAR C1
38	1	MD-01-6572-00	ADJ CHAIN TENSIONER SHAFT
39	1	MD-01-6577-00	MANIFOLD MOUNTING PLATE
40	2	MD-01-6585-00	ENCODER MOUNT BAR A
41	1	MD-01-6586-00	MOUNT PLATE A
42	1	MD-01-6588-00	MOUNT PLATE B
43	1	MD-01-6590-00 REV A	MOTOR MOUNT PLATE A
44	1	MD-01-6591-00	MAIN DRIVE MOTOR MOUNT
45	1	MD-01-6592-00	MAIN DRIVE MOTOR MOUNT A
46	1	MD-01-6594-00	MOUNT PLATE C
47	4	MD-01-6595-00	GEARBOX MOUNT J
48	1	MD-01-6597-00	ATTACHMENT ANGLE A
49	1	MD-01-6598-00	PLATE STIFFENER A
50	4	MD-01-6599-00	PLATE MOUNT A
51	1	MD-01-6600-00	MAIN GEARBOX PLATE
52	1	MD-01-6601-00	LOWER PLATE STIFFENER
53	1	MD-01-6602-00	FRAME ATTACHMENT BLOCK A
54	8	MD-01-6608-00	SUPPORT SHAFT MOUNT A
55	3	MD-01-6610-00 REV B	MAIN SUPPORT A1
56	2	MD-01-6613-00 REV B	MAIN SUPPORT B1
57	3	MD-01-6614-00	CONVEYOR ATTACHMENT BRACKET A
58	4	MD-01-6615-00	CONVEYOR ATTACHMENT BRACKET B
59	1	MD-01-6618-00 REV A	GEARBOX MOUNT K
60	1	MD-01-6620-00	BEARING MOUNT 101C
61	7	MD-01-6621-00	ATTACHMENT NUT BAR
62	2	MD-01-6622-00	FRAME ATTACHMENT AA
63	1	MD-01-6623-00	BEARING MOUNT 101D
64	8	MD-01-6624-00	ATTACHMENT NUT BAR A
65	2	MD-01-6625-00	GEARBOX CROSSBAR B
66	2	MD-01-6626-00	GEARBOX CROSSBAR C
67	1	MD-01-6629-00	CROSSBAR ATTACHMENT A
68	2	MD-01-6630-00	FRAME ATTACHMENT AB
69	14	MD-01-6631-00	FRAME ATTACHMENT AC
70	12	MD-01-6632-00	ATTACHMENT NUT BAR B
71	1	MD-01-6633-00	ATTACHMENT NUT BAR C
72	1	MD-01-6634-00	ATTACHMENT NUT BAR D
73	4	MD-01-6635-00	ATTACHMENT NUT BAR E
74	4	MD-01-6636-00	ATTACHMENT NUT BAR F
75	1	MD-01-6641-00	CROSSBAR A

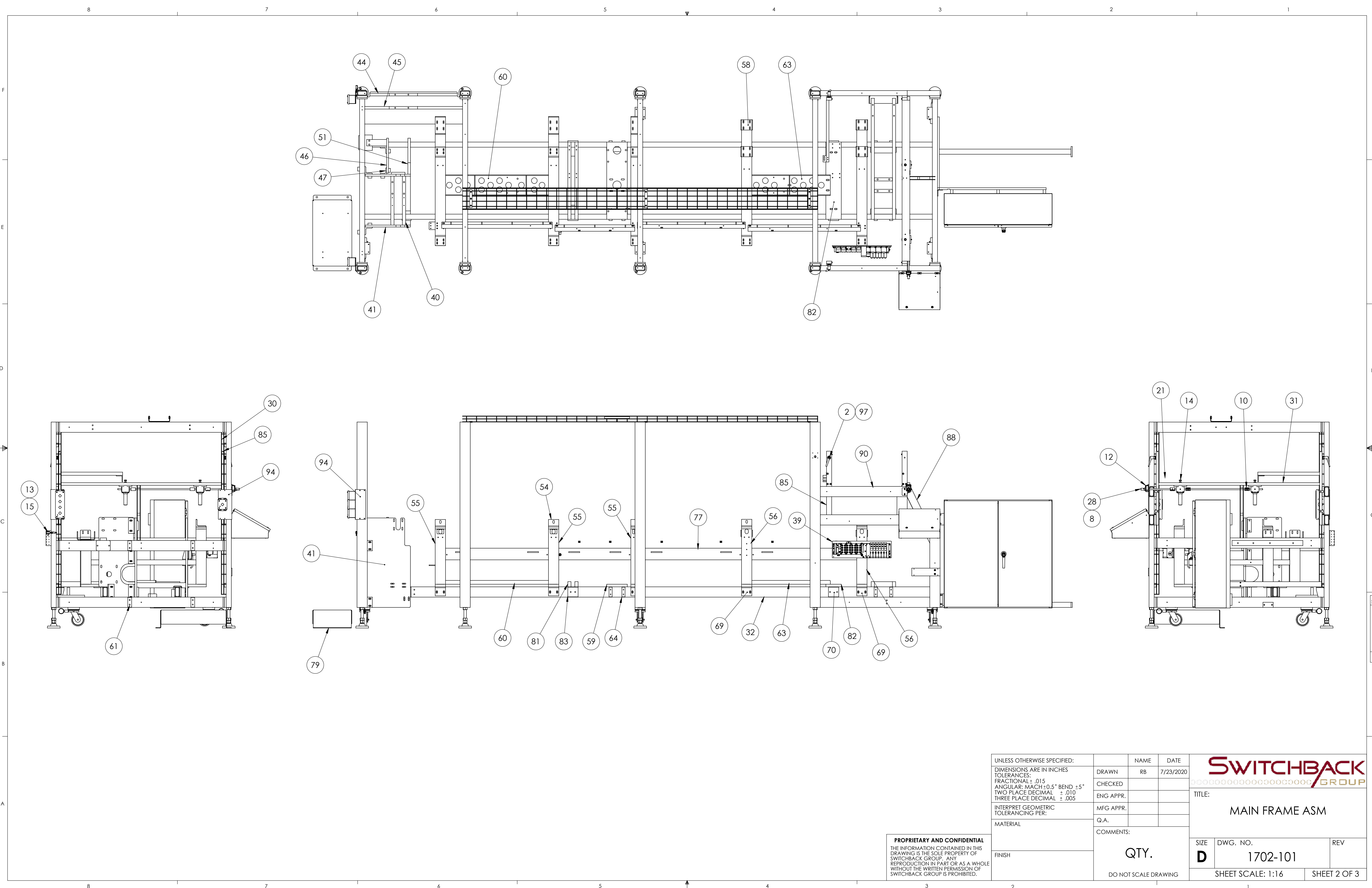
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
76	1	MD-01-6642-00	CROSSBAR B
77	1	MD-01-6643-00	CROSSBAR C
78	1	MD-01-6644-00	CROSSBAR D
79	1	MD-01-6645-00	MELTER STAND
80	5	MD-01-6649-00	ATTACHMENT NUT BAR G
81	2	MD-01-6651-00	GEARBOX CROSSBAR E
82	1	MD-01-6657-00 REV A	CROSSBAR E
83	2	MD-01-6825-00	GEARBOX SUPPORT NUT BAR
84	1	MD-01-6828-00	NUT PLATE
85	2	MD-01-7090-00 REV A	ERECTOR GUIDE UPRIGHT A
86	2	MD-01-7091-00 REV B	ERECTOR GUIDE UPRIGHT B
87	1	MD-01-7092-00	POSITION INDICATOR PLATE
88	2	MD-01-7093-00	CROSSBAR SUPPORT PLATE
89	1	MD-01-7356-00	FRAME UPRIGHT C1
90	1	MD-01-7357-00 REV B	FRAME UPRIGHT B
91	1	MD-01-7359-00	OUTBOUND LEG
92	1	MD-01-7486-00	FILTER/REGULATOR MOUNT
93	1	MD-02-5229-01	PE MOUNT, CONV. HIGH LEVEL
94	2	MD-02-5507-00	PB BOX MTG BRACKET
95	1	MD-02-5683-00	BRACKET, ENCLOSURE
96	10	MD-05-7719-00	FOOT STUD
97	4	MD-08-5516-00	ERECTOR LOCKDOWN SPACER
98	1	MD-10-7374-01	UPRIGHT SUPPORT
99	1	MD-10-7375-02	UPRIGHT SUPPORT BRACKET
100	2	MD-02-5753-00	CROSSBAR, CABINET MOUNT
101	3	MD-02-5754-00	CABINET MOUNTING BAR



NOTES:
1. USE STAINLESS STEEL HARDWARE UNLESS OTHERWISE SPECIFIED.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ± .015 ANGULAR: MACH ±0.5° BEND ±5° TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005 INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL		NAME RB	DATE 7/23/2020	SWITCHBACK GROUP TITLE: MAIN FRAME ASM	
FINISH		DESIGNER			
		ENG APPR.			
		MFG APPR.			
		Q.A.			
		COMMERCIAL PART		SIZE D	DWG. NO. 1702-101
		EST. WEIGHT (lbs): 4108.50			REV
		DO NOT SCALE DRAWING		SHEET SCALE: 1:16	
				SHEET 1 OF 3	



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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .015 ANGULAR: MACH ± 0.5° BEND ± 5° TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005		DRAWN	RB 7/23/2020
		CHECKED	
		ENG APPR.	
		MFG APPR.	
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.	
MATERIAL		COMMENTS: <	

QTY.

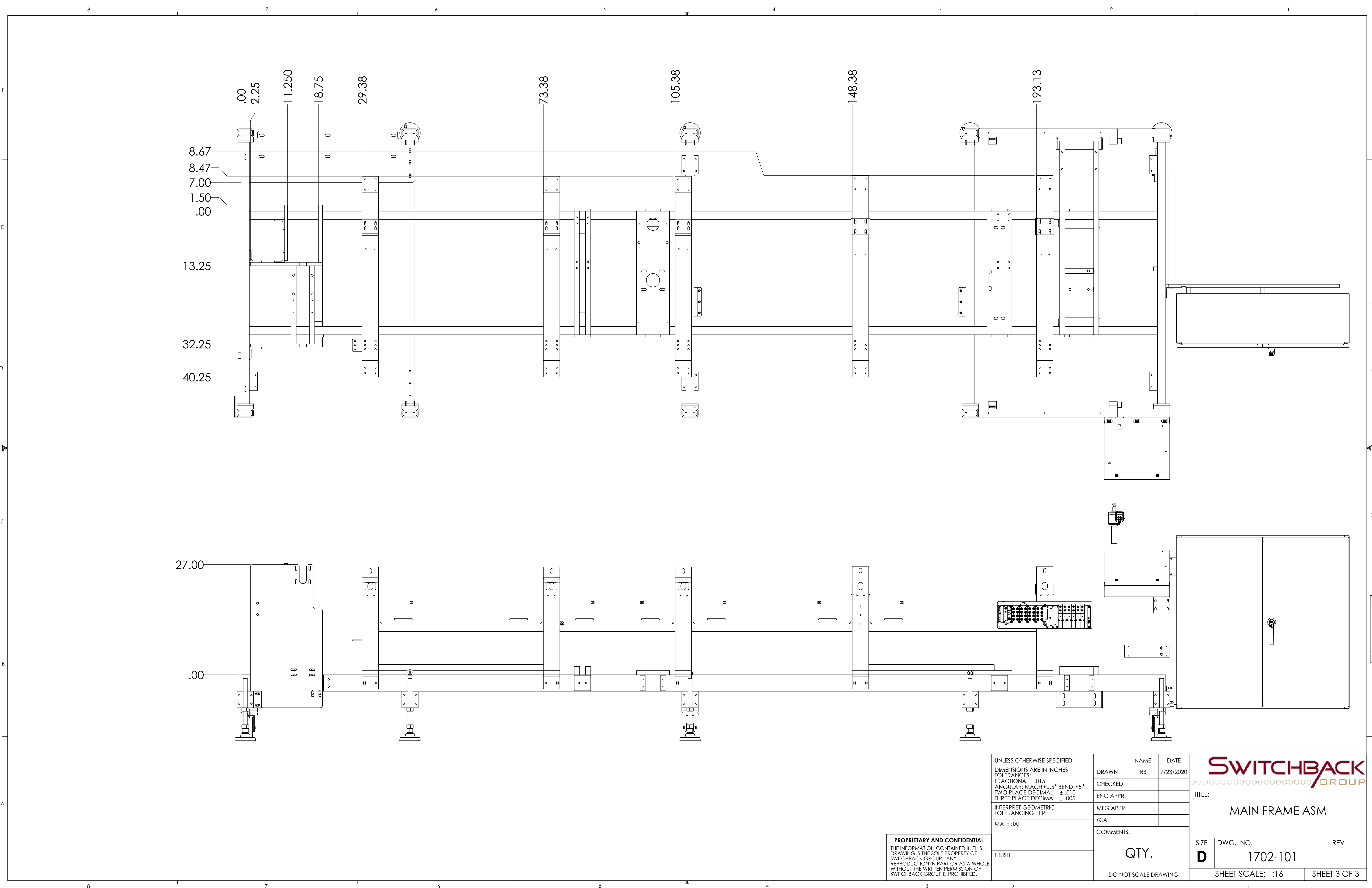
DO NOT SCALE DRAWING



TITLE:

MAIN FRAME ASM

SIZE	DWG. NO.	REV
D	1702-101	
SHEET SCALE: 1:16		SHEET 2 OF 3



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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm .015$
ANGULAR: MACH $\pm 0.5^\circ$ BEND $\pm 5^\circ$
TWO PLACE DECIMAL $\pm .010$
THREE PLACE DECIMAL $\pm .005$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL

FINISH

	NAME	DATE
DRAWN	RB	7/23/2020
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

QTY.

DO NOT SCALE DRAWING

SWITCHBACK GROUP		
TITLE:		
MAIN FRAME ASM		
SIZE	DWG. NO.	REV
D	1702-101	
SHEET SCALE: 1:16		SHEET 3 OF 3